

A/C FITTING TORQUE GUIDE

The following is a general list of recommended torque values for standard O-ring fittings for reference during service operations.

Always use specific torque values on installation instructions over these general values.

HOSE FITTING CONNECTIONS -- RECOMMENDED TORQUE VALUE:

Fitting Size*	Thread Size	Torque Value (ft/lbs)
# 6	5/8-18	11 to 13
# 8	3/4 - 16 or 18	15 to 18
#10	7/8 - 14 or 18	18 to 22
#12	1 1/16 - 14 or 16	24 to 28

***Do not** judge fitting size by the size of the hose. Many times they will not be the same.

COMPRESSOR FITTINGS AND SERVICE VALVES

Type	Thread Size	Torque Value (ft/lbs)
3-Way Service Valve to Compressor Fitting	1-14	20-40
Compressor: Sanden, Seltec, Zexel	3/4-16	18-22
	7/8-14	18-22

HOSE TO METAL COMPRESSION FITTING

See specific instructions for this type fitting.